

ภาคผนวกที่ 4

สรุปเอกสารสอบเทียบอุปกรณ์เครื่องมือ

เอกสารการสอบเทียบเครื่องมือตรวจวัดคุณภาพน้ำ



Certificate of Calibration

Certificate No. : 68-430004-1 Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : Digital Conductivity meter (Pocket)

Manufacturer : XS Instruments Model : PC 5

Serial No. : GB 0706/024 ID No. : WW-23-001

Environment : On site calibration was carried out at the Laboratory.

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature (26.0 to 27.0)° C

Relative Humidity (45 to 50) %

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Pernpon Champusu

Calibration Method : In-house method CAL-M4301 direct measurement by conductivity buffer solution

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Buffer Solution

Material	Lot No.	Exp.Date	Traceability
84 µS/cm	0300	01 June 2027	National Institute of Standards and Technology (NIST), U.S.A., S.R.M.
1413 µS/cm	970986	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
12.88 mS/cm	970987	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :


(Pernpon Champusu)
Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 68-430004-1 Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Conductivity measurement

Before Adjustment

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	79.7	4.3	1.1	µS/cm
1413	1602	-189	9.0	µS/cm
12.88	12.81	0.07	0.082	mS/cm

After Adjustment : at 84, 1413 µS/cm 12.880 mS/cm

Standard Conductivity Solution	UUC Reading	Correction	Uncertainty (±)	Unit
84*	84.0	0.0	1.1	µS/cm
1413	1413	0	9.0	µS/cm
12.88	12.88	0.00	0.082	mS/cm

Remark

UUC : Unit Under Calibration

* This parameter are out of accreditation's scope.

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

-c/d/s-



NSC-TIS-17025
CALIBRATION 07030

Certificate of Calibration

Page : 1 of 2

Certificate No. : 68-400172-1

Submitted by : C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : Temperature controlled enclosure (Refrigerator)

Manufacturer : Samchai

Range : N/A °C

Serial No. : 85545

Model : LD2 DC 70

Resolution : 1 °C

ID No. : N/A

Environment : On site calibration was carried out at the Laboratory.

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (27.0 to 28.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (223.0 to 225.0) V

Date of Received : 21 March 2025

Date of Calibration : 21 March 2025

Date of Issue : 22 March 2025

Calibrated by : Permpoon Champu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD Probe

ID No. Cert. No. Due Date Traceability

400046 & 400047 68-400007-2 29 Jul 2025 National Institute of Metrology Thailand (NIMT)

Approved

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Page : 2 of 2

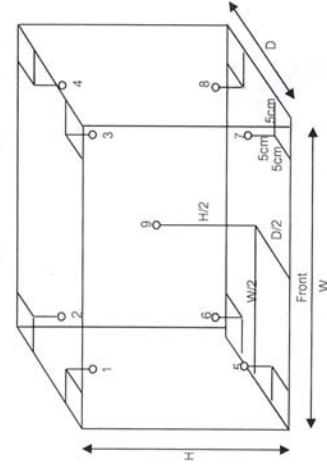
Certificate No. : 68-400172-1

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
4	4	4	5.13	4.85	3.25	3.11	4.43	4.77	2.75	2.77	4.01	0.73

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)		Measured Stability (°C)		Overall Variation (°C)
			1,2,3,4	5,6,7,8,9	1,2,3,4	5,6,7,8,9	
4	4	4	1.29	0.08	0.08	0.08	2.55

Remark: The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

-o0o-



Certificate of Calibration

Page : 1 of 2

Certificate No. : 68-400089-2

Submitted by :

C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : XS Instruments Model : PC 5

Range : N/A °C Resolution : 0.1 °C

Serial No. : GB 0706/024 ID No. : WW-23-001

Thermistor probe

Model : N/A Sheath Material : Plastic

Diameter : 10 mm. Length : 65 mm.

Serial No. : GB 0706/024 ID No. : WW-23-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received :

11 February 2025

Date of Calibration :

11 February 2025

Date of Issue :

17 February 2025

Calibrated by :

Permpoon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003

by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No. Cert. No. Due Date Traceability

400002 TT-0095-24 01 Jul 2026 National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No. Cert. No. Due Date Traceability

400033 24E633 21 Feb 2026 National Institute of Metrology Thailand (NIMT)

Approved by :

(Permpoon Chanpu)

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Page : 2 of 2

Certificate No. : 68-400089-2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
65	15.002	15.1	-0.1	0.19
65	30.005	30.0	0.0	0.19
65	45.004	44.9	0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- 0.03 -

การดูแลบำรุงรักษาเชิงป้องกัน Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tec.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail : marketing.tec.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand

เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตรวจซ่อมบำรุงของอุปกรณ์บริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุณ) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคาไม่รวมถึงค่าบริการซ่อมหรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

Preventive Maintenance Contract

จำนวนในการทำสัญญารับบริการ ครั้งต่อปี
ครั้งที่ 1. วันที่ 14/05/2562.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท จี.ไอ.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่12 ถนนพหลโยธิน ตำบลอ้อมน้อย อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริพร พินพา		
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ		
โทรศัพท์	0869054664	เบอร์โทร	- แฟกซ์ -
E-mail	lab.cemtech1@gmail.com		

รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่) เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260 โทรศัพท์ 0 2 693 7000 Email: Jirayut.js@dksh.com			
เจ้าหน้าที่ประสานงาน : คุณจิรายุช สดอาด			
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุช สดอาด		
ตำแหน่ง	Specialist, Technical Service.		
โทรศัพท์	0938138736	แฟกซ์	-
E-mail	Jirayut.js@dksh.com		

ลงนามผู้รับบริการ	ลงนามผู้ให้บริการ
ตัวจริง (.....)	ตัวจริง
ตำแหน่ง	ตำแหน่ง
วันที่ / ประทับตราบริษัท	วันที่ / ประทับตราบริษัท

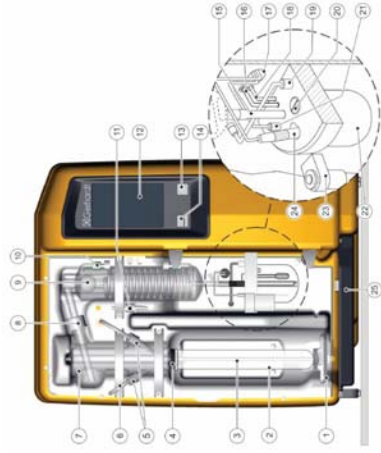
Jirayut Saky-Aud (นายจิรายุช สดอาด)
Specialist, Technical Service.
14/05/2025

JOB:WQ-00070598.....MODEL:VAP.200.....S/N: CER5200180181

Operational Qualification (OQ)

๑๕๖๐๘๐๒๑๗๑๓๖๓๑๔

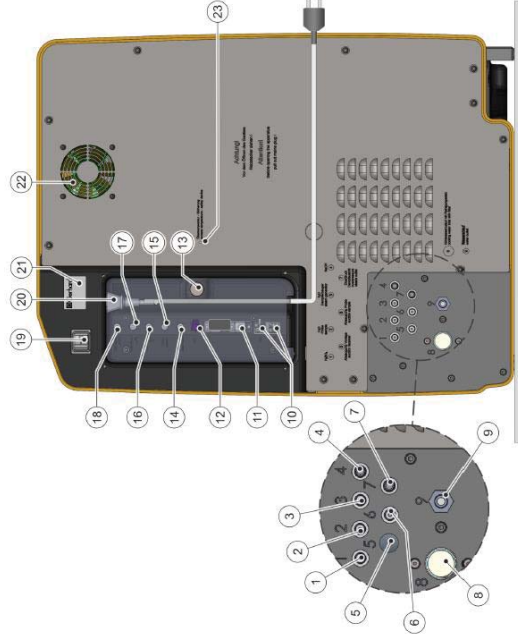
FRONT



No		PASS	FAIL	N/A
1	Quick clamping device with clamping block	☒	☐	☐
2	Digestion tube 250/300 ml	☒	☐	☐
3	PTFE steam inlet tubing	☒	☐	☐
4	Connection stopper , Viton	☒	☐	☐
5	Screw cap GL18	☒	☐	☐
6	PTFE-inlet tubing NaOH	☒	☐	☐
7	Distribution head made of glass	☒	☐	☐
8	Screw cap GL32	☒	☐	☐
9	Distillation condenser made of glass	☒	☐	☐
10	Screw cap GL14	☒	☐	☐
11	Ventilation valve	☒	☐	☐
12	Control panel	☒	☐	☐
13	Operating Button	☒	☐	☐
14	USB interface (with protective cap)	☒	☐	☐
15	Silicone tubing 8/10 for distillate discharge **	☒	☐	☒
16	Verprene tubing 4/8 , receiver suction **	☐	☐	☒
17	Cable duct for electrode cable + titration tube**	☐	☐	☒
18	Silicone tubing 4/7 , boric acid inlet**	☐	☐	☒
19	Sensor for level monitoring including connector**	☐	☐	☒
20	Agitator motor with propeller**	☐	☐	☒
21	Titration acid inlet tube **	☐	☐	☒
22	Receiver glass**	☐	☐	☒
23	Holder for pH electrode , removable**	☐	☐	☒
24	pH electrode (combined electrode)**	☐	☐	☒
25	Drip tray PP	☒	☐	☐

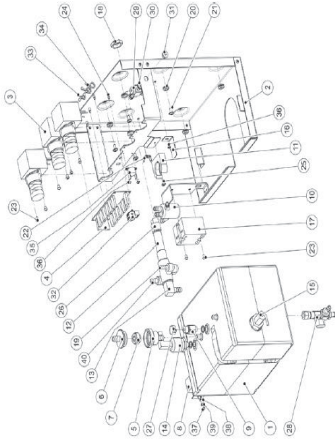
** only VAP 450

REAR



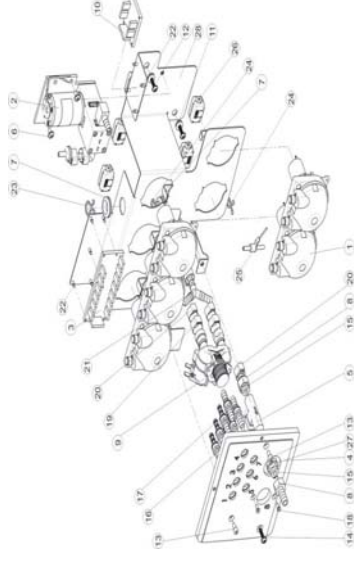
No		PASS	FAIL	N/A
1	Tube connection for sample H3BO3 supply	☐	☐	☒
2	Tube connection for sample H2O supply	☐	☐	☒
3	Tube connection for steam generator H2O supply	☒	☐	☐
4	Tube connection for NaOH supply	☒	☐	☐
5	Tube connection for receiver glass extraction	☒	☐	☐
6	Tube connection for sample waste extraction	☒	☐	☐
7	Tube connection , overpressure steam outlet	☒	☐	☐
8	Connection for cooling water supply (with cleaning sieve)	☒	☐	☐
9	Tube connection for cooling water outlet	☒	☐	☐
10	4 X USB interface	☒	☐	☐
11	1 X RS-232 Interface	☒	☐	☐
12	LAN Interface	☒	☐	☐
13	Screw cap for Perspex cover	☒	☐	☐
14	Connection socket for sample waste tank level monitoring	☒	☐	☐
15	Connection (not used)	☐	☐	☒
16	Connection socket for H2O tank level monitoring	☒	☐	☐
17	Connection socket for H3BO3 tank level monitoring	☒	☐	☐
18	Connection socket for NaOH tank level monitoring	☒	☐	☐
19	Overcurrent circuit breaker	☒	☐	☐
20	Apparatus socket (mains cable connection)	☒	☐	☐
21	Rating plate with serial number	☒	☐	☐
22	Exhaust air fan	☒	☐	☐
23	Excess temperature switch	☒	☐	☐

Inside Steam generator



No		PASS	FAIL	N/A
1	Steam generator	☒	☐	☐
2	Steam generator traverse	☒	☐	☐
3	Pinch valve	☒	☐	☐
4	Circuit board distributor	☒	☐	☐
5	Valve tubing connection	☒	☐	☐
6	Housing safety valve	☒	☐	☐
7	Safety valve SKT	☒	☐	☐
8	Excess temperature protection , steam generator	☒	☐	☐
9	Safety valve G 1/8 0,5 bar	☒	☐	☐
10	Ventilation glass pinch valve VAPODEST	☒	☐	☐
11	Hose clamp for ventilation clamp	☒	☐	☐
12	Distributor PP	☒	☐	☐
13	Angle connection PP	☒	☐	☐
14	Pressure transmitter	☒	☐	☐
15	Level switch	☒	☐	☐
16	Fixing bracket steam generator	☒	☐	☐
17	Relay HT+	☒	☐	☐
18	VA Hexagon nut 1/2"	☒	☐	☐
19	Angle connection 1/8"	☒	☐	☐
20	Bushing nipple 6-10-14	☒	☐	☐
21	VA Lens head screw M5 X 10	☒	☐	☐
22	Grounding connection , 2-pole	☒	☐	☐
23	VA Lens head screw M4 X 6	☒	☐	☐
24	Spacer bolt 5 mm	☒	☐	☐
25	VA Lens head screw M4 X 10	☒	☐	☐
26	Tubing connection	☒	☐	☐
27	Hose clamp 14.5 mm	☒	☐	☐
28	Module ball valve with nozzles	☒	☐	☐
29	Cross manifold with spout	☒	☐	☐
30	Seal copper G 1/8	☒	☐	☐
31	Locking screw 1/8"	☒	☐	☐
32	Pin strip	☒	☐	☐
33	Bundle clamp 12 H 4500	☒	☐	☐
34	Bundle clamp 12 H 4502	☒	☐	☐
35	Temperature switch 80°C	☒	☐	☐
36	VA Lens head screw M3 X 6	☒	☐	☐
37	VA Hexagon nut M4	☒	☐	☐
38	Lins head screw M4 X 8	☒	☐	☐
39	VA Spring washer	☒	☐	☐
40	Angle connection , reduced , 1/8" PP	☒	☐	☐

Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	☒	☐	☐
2	Diaphragm pump NaOH, with non-return valve	☒	☐	☐
3	Circuit board	☒	☐	☐
4	Tubing connection module	☒	☐	☐
5	Flow controller	☒	☐	☐
6	Lens head screw M5 x 10	☒	☐	☐
7	Bushing nozzle	☒	☐	☐
8	Screw in socket	☒	☐	☐
9	Magnetic valve 2/2 way	☒	☐	☐
10	Circuit board distributor	☒	☐	☐
11	Bushing nozzle	☒	☐	☐
12	Screw 5 x 25	☒	☐	☐
13	Cylinder screw	☒	☐	☐
14	Screw 5 x 20	☒	☐	☐
15	Seal EPDM 15 x 4	☒	☐	☐
16	Tubing connection piece 51x10x6,5	☒	☐	☐
17	Tubing connection piece 51x10x10	☒	☐	☐
18	Screw M4x10	☒	☐	☐
19	Clamp	☒	☐	☐
20	Clamp	☒	☐	☐
21	Y-tube connector	☒	☐	☐
22	Spacer bolt 5 mm	☒	☐	☐
23	Bundle clamp	☒	☐	☐
24	Bundle clamp	☒	☐	☐
25	Retrofit earthing pumpv	☒	☐	☐
26	Snap ferrite	☒	☐	☐
27	Nut G 3/8"	☒	☐	☐
28	Pump holder plate	☒	☐	☐

Control panel



No		PASS	FAIL
1	Title bar	☒	☐
2	Status bar	☒	☐
3	Navigation button	☒	☐
4	Smart switch with multiple functions	☒	☐
5	USB interface	☒	☐

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

- ตรวจสอบระบบไฟฟ้า (Electrical Test)
- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
 - กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The Function Test)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้าสู่ Sample Tube
- ระบบการเติม Na OH
- ระบบการเติม H3BO3

ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

การบำรุงรักษาทั่วไป (Basic maintenance)

Cleaning program

Glass parts and tubes must be cleaned daily before starting analysis in order to prevent clogging by crystallising chemicals.
The following settings are recommended for this:

parameters	Value
H ₂ O addition	150 ml
NaOH addition	0 ml
Distillation time	7 min
Steam power	100 %
Reaction time	0 s
Suction sample	30 s

→ Insert a digestion tube (without sample) and start the program.
→ All liquid carrying parts are cleaned. In the case of strong soiling, approx. 10 ml of sulphuric acid can also be added to the digestion tube.

General error message

Fault description	Cause	Remedy
Flowing water pressure lower than 1 bar	Cooling water pressure lower than 1 bar	Open water tap. Check water pressure. Check coolant tube. Program continues automatically once error has been fixed.
'Sample tube missing'	Sample tube missing	Insert sample tube. Continue program or restart.
'Exhaustory room protective door open'	Protection door not closed	Close protection door. Program continues automatically once error has been fixed.
'Reagent storage/ waste'	One or more storage tanks are empty The sample waste tank is full.	Fill storage tank. Check correct sealing of the universal sensors. The running program can be continued after rectification of the error. Empty sample waste tank. Check correct sealing of the universal sensors. The running program can be continued after rectification of the error.

Analytical errors

Fault description	Cause	Remedy
Analyte results too high	The chemicals used are contaminated with nitrogen compounds.	Detailed checking of the chemicals. Determination of a blank value. Replace the chemicals if necessary.
	Valent reaction in the digestion tube: sodium hydroxide drops get into the receiver.	Increase of the water addition amount.
	Glass bridges of the condenser is broken or worn out, sodium hydroxide drops get into the receiver.	Replacement of the glass condenser.
	Glass cleaning agents in the digestion tube.	Clean digestion tube in advance with distilled water.
	Entrainment of ammonia from the previous sample.	Increase distillation time. Check whether sample was previously sufficiently alkalinised.
	Incomplete distillation; distillation time too short.	No quantitative explosion of the ammonia content. The distillation amount should be 100 ml.
Analyte result too low or no result	Ammonia escapes at leaking places.	Solled or defective Viton plugs; clean or replace. Check seals (O.L. screw connections) on the condenser and receiver. Check valve at the condenser is gummed up; clean or replace. Digestion tube is damaged at the neck; replace.
	Adding amount of the sodium hydroxide too little; no ammonia development.	Distribution head glass leaks; replace. Check the content flow rate of the NaOH pump (see technical data).
	Too low boric acid amount in the receiver; escaping ammonia is not completely bonded.	Increase of the boric acid amount.
	Tube not completely immersed in the acid receiver.	Increase of the acid amount.
	Formation of stable ammonia compounds with sodium hydroxide destroyed with sodium hydroxide.	This problem only occurs with catalysts containing phosphorus. The distillation destroys these compounds.

การดูแลบำรุงรักษาเชิงป้องกัน Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tcc.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail : marketing.tcc.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand



เงื่อนไขการให้บริการ Preventive Maintenance

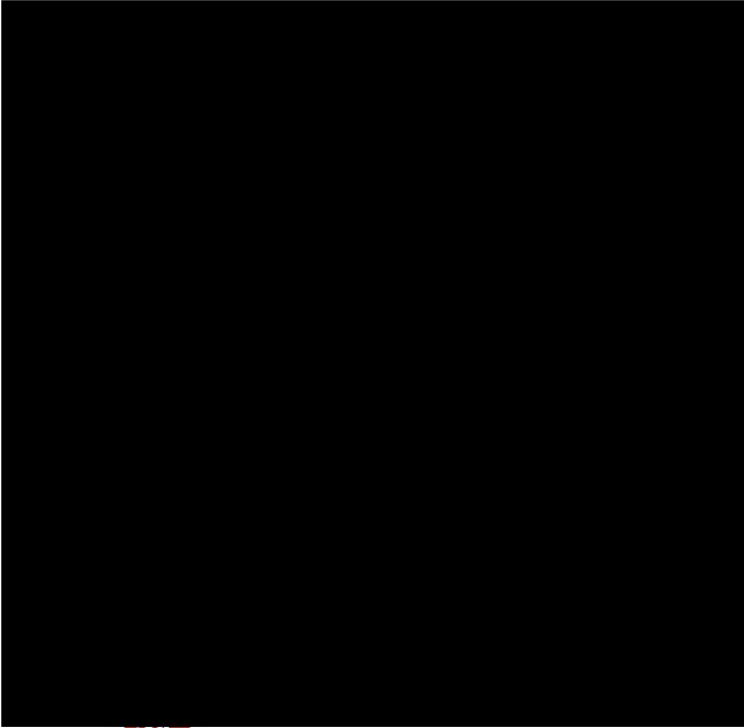
บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุกณ์) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคานี้ ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า



Preventive Maintenance Contract

จำนวนใบการทำสัญญาบริการ ...๑...ครั้งต่อปี
ครั้งที่ ๑...วันที่ 14/05/2025.....

รายละเอียดผู้ให้บริการ

หน่วยงาน	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่2 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกะพ้อแบบ จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริพร พิมพ์		
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ		
โทรศัพท์	0869054664	เบอร์ด้อ	-
E-mail	lab.cemtech1@gmail.com		

รายละเอียดผู้ให้บริการ

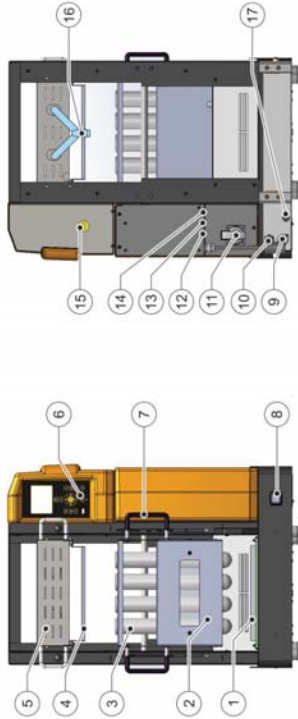
บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่)			
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260			
โทรศัพท์ 0 2 693 7000 Email: jirayut.js@dksh.com			
เจ้าหน้าที่ประสานงาน : คุณจิร พงษ์ สดอด			
เจ้าหน้าที่ผู้ให้บริการ	นายจิร พงษ์ สดอด		
ตำแหน่ง	Specialist, Technical Service.		
โทรศัพท์	0938138736	แฟกซ์	-
E-mail	jirayut.js@dksh.com		

ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวจริง	(.....)	ตัวจริง	(นาย จิร พงษ์ สดอด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	14/05/2025

JOB No: WQ-00070598.....MODEL: KT.20s..... S/N: GER5720180118

Part 3: ตรวจสอบสภาพเครื่อง

Front and rear view of KT-L version



No.		PASS	Fail	N/A	Remark
1	KJELDATHERM digestion block	☒	☐	☐	เสื่อมสภาพ
2	Insert rack	☒	☐	☐	
3	Digestion tube	☒	☐	☐	
4	Stainless steel drip tray	☒	☐	☐	
5	Exhaust manifold	☒	☐	☐	
6	Controls module, removable	☒	☐	☐	
7	Handle for insert rack	☒	☐	☐	
8	Mains switch with overcurrent protection function	☒	☐	☐	
9	Connection for lift unit	☒	☐	☐	
10	Mains cable with plug	☒	☐	☐	
11	Power supply for TURBOSOG	☒	☐	☐	
12	Connects controller module to block	☒	☐	☐	
13	Connection for fan for cooling samples (optional)	☐	☐	☒	
14	Connection for external cooling water valve (optional)	☐	☐	☒	
15	Connects controller module to block	☒	☐	☐	
16	Connection for Iso-Versinic hose (extraction)	☒	☐	☐	
17	Excess temperature fuse	☒	☐	☐	
18	Lift	☒	☐	☐	

Part 4: ฉะเอียดและรายงานผลการให้บริการ Preventive Maintenance

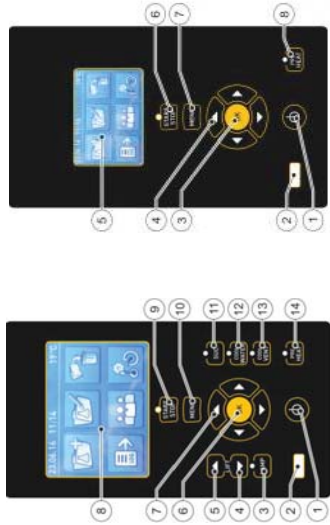
4.1 ตรวจสอบไฟฟ้า

ใช้ไฟ	220 V 50 Hz	Pass	☒	Fail	☐	N/A	☐	Remark	
กระแสไฟฟ้าตามพิกัดเครื่อง		Pass	☒	Fail	☐	N/A	☐	Remark	

4.2 ตรวจสอบสภาพอุปกรณ์ภายนอก

สายไฟของเครื่อง	Pass	☒	Fail	☐	N/A	☐	Remark	
ท่อแก้วรวมไอกรด	Pass	☒	Fail	☐	N/A	☐	Remark	
สายขมวดึงท่อแก้วรวมไอกรด	Pass	☒	Fail	☐	N/A	☐	Remark	
สภาพของ Aluminum block	Pass	☒	Fail	☐	N/A	☐	Remark	
การขึ้นลงของ Lift	Pass	☐	Fail	☐	N/A	☒	Remark	
Light	Pass	☐	Fail	☐	N/A	☒	Remark	
Current Switch	Pass	☒	Fail	☐	N/A	☐	Remark	
Thermostat	Pass	☒	Fail	☐	N/A	☐	Remark	

4.ตรวจเช็คระบบการทำงาน



☐ KT-L

☒ KT

	Pass	Fail	N/A	Remark
Switch controller on or off:	☒	☐	☐	
USB port	☒	☐	☐	
LAMP button	☐	☐	☒	
LIFT down button	☐	☐	☒	
LIFT up button	☐	☐	☒	
OK button	☒	☐	☐	
Navigation buttons	☒	☐	☐	
Display	☒	☐	☐	
START/STOP button	☒	☐	☐	
MENU button	☒	☐	☐	
SUC button	☐	☐	☒	
COOL/WATER button (optional)	☐	☐	☒	
COOL / FENT" button (optional)	☐	☐	☒	
PRE HEAT" button	☒	☐	☐	
การขึ้นของอุณหภูมิมากกว่า10องศาต่อนาทีที่25องศา	☒	☐	☐	
การทำงานของตัวป้องกันอุณหภูมิสูงเกิน	☒	☐	☐	
การทำงานของระบบควบคุมอุณหภูมิ	☒	☐	☐	

การบำรุงรักษาทั่วไป (Basic maintenance)

- การย้ายตัวอย่างเกิดจากการเคลื่อนที่รุนแรงอันเนื่องมาจากตัวอย่างนั้นสามารถป้องกันได้โดยแนะนำให้หยุดด้วยการตั้งการเพิ่มอุณหภูมิเป็นระดับเช่น ย่อยที่ระดับอุณหภูมิ 250 C ครบเวลา 15 นาทีจึงเปลี่ยนเป็นอุณหภูมิ 380 C เพื่อป้องกันการสั่นออกมา
- เมื่อใช้เสร็จ ไม่ควรปล่อยให้ Tube เย็นกับตัวเครื่อง
- ต้องนำเอาคาลองไอการใส่ทุกครั้งหลังจากใช้งานเสร็จ เพื่อป้องกันการหยดของไอกรดที่จะหยดลงมาก็ตัวเครื่อง
- ทำความสะอาดตัวหลุมย่อยด้วยน้ำหรือผ้าชุบน้ำในกรณีที่มีคราบกรดลงมาคิดอยู่ในหลุม

เพื่อป้องกันไม่ให้เกิดราบบังกล่าวไปกับการแผ่อุณหภูมิ



Certificate of Calibration

Equipment: Cooled Incubator
Model: KB 240
Serial No. (or ID): 20180000012164 (WW-16-001)
Manufacturer: Binder
Condition: In Condition
Shelves(pc.): 3

Customer: C.E.M Technology (Thailand) Co., Ltd.
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Environment Condition: Temperature: 22 °C ± 1.8 °C
Humidity: 61 %RH ± 5.3 %RH
Voltage: 230 VAC ± 1.5 VAC

Calibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Tweewong Thaitiang
Calibration Date: 10 February 2025
The Method used: In house method, CAL-WI-16, base on TLAS-G20
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240018

(Mr. Tweewong Thaitiang)
Person in charge
This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

Urban Innovation จำกัด
DKSH Technology Limited
2533 Sukhumvit Road, Bangkok, Prachinanon, Bangkok 10260
Phone: +66 2839 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

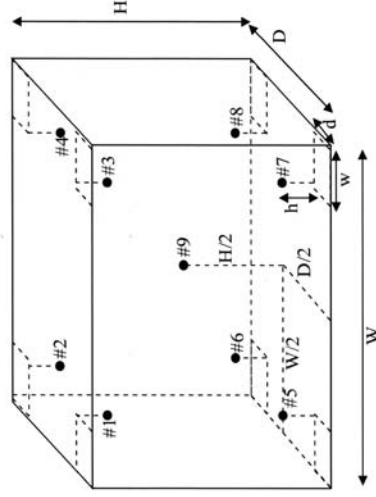
Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31250348

Page: 2 of 3



Standard Installation Locations

Volume (Calibration Zone)= 122 (Liters)

Inside chamber:

Standard Locations (#1, #2, #3, #4): W = 65 (cm) D = 50 (cm) H = 76 (cm)
w = 7 (cm) d = 5 (cm) h = 8 (cm)

Standard Locations (#5, #6, #7, #8): W = 65 (cm) D = 50 (cm) H = 76 (cm)
w = 7 (cm) d = 5 (cm) h = 8 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	201	202	203	204	205	206	207	208	209

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the

measured temperature at the reference location which are observed at same time or at close observation time as

possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference

probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

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CAL-FM-C31-10: 12 Sep 2022



Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :** ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
- ☒ Choice B Non-binary statement with guard band ($w = 1$ U), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
- ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
- ; PFA – Probability of False Acceptance



(Mr. Udon Sirichaiyot)
Authorized signatory

Without adjustment

Desired Temperature : 20.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	20.14	0.14	0.33	1.0	Pass
#2	20.14	0.14	0.34	1.0	Pass
#3	19.96	-0.04	0.38	1.0	Pass
#4	20.14	0.14	0.35	1.0	Pass
#5	20.11	0.11	0.33	1.0	Pass
#6	20.17	0.17	0.34	1.0	Pass
#7	20.00	0.00	0.37	1.0	Pass
#8	20.06	0.06	0.35	1.0	Pass
#9	20.38	0.38	0.33	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

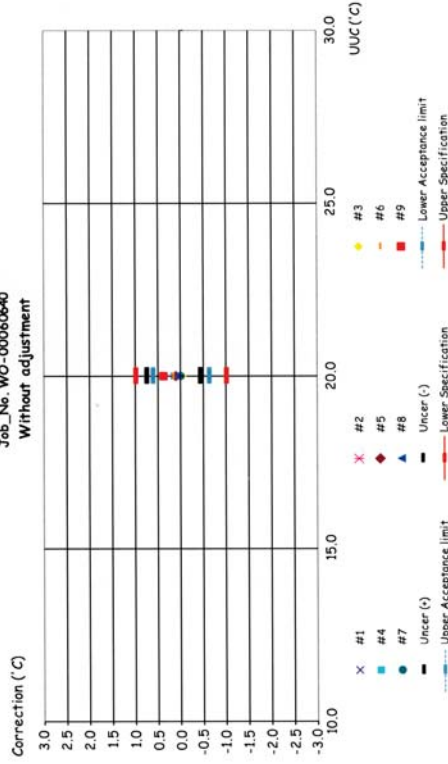
The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

Corr_Distribution & Max_Measurement Uncertainty

Job_No. WO-00060640

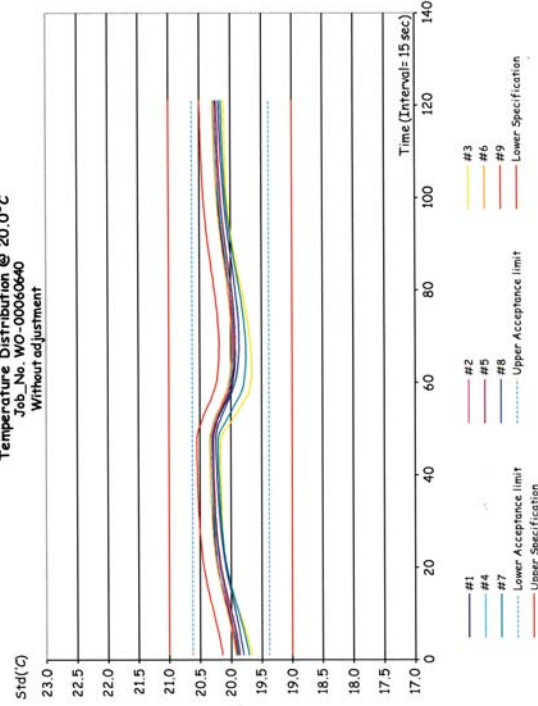
Without adjustment



Temperature Distribution @ 20.0°C

Job_No. WO-00060640

Without adjustment





ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00060640

ชนิดเครื่องมือ: Cooled Incubator
รุ่น: KB 240
หมายเลขเครื่อง: 2018000012164 (WW-16-001)

ตรวจสอบ (รับ)	ผลการตรวจสอบ	ตรวจสอบ (ส่ง)		หมายเหตุ
		10 Feb 2025	ไม่มีกีด	
ปกติ	ไม่มีกีด	ปกติ	ไม่มีกีด	
General				
☒	1. สายไฟ	☒	☐	
☒	2. การทำงาน Main Switch	☒	☐	
☒	3. การทำงาน Selector Key	☒	☐	
☒	4. การแสดงผล Display	☒	☐	
☒	5. การทำงาน ฟัดลม	☒	☐	
☐	6. สวิทช์ Lever of Ventilation valve	☐	☐	ไม่มี
☒	7. สวิทช์ Lever door open / close	☒	☐	
☒	8. สวิทช์ Door seal	☒	☐	
☒	9. การทำงานของระบบ Safety	☒	☐	
☒	10. การทำงานของระบบทำความเย็น	☒	☐	
☐	11. การทำงานของระบบทำความร้อน	☐	☐	ไม่มี
☒	12. สวิทช์ตัวเครื่อง	☒	☐	
☒	13. สภาวะแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ข้อแนะนำ:

Mr. Tiewwong Thaihiang
Service Engineer

บริษัท ติวแวง เทคโนโลยี จำกัด
DKSH Technology Limited
2533 หมู่ 9 ตำบลบึงเมืองโพธิ์ อำเภอเมือง จังหวัดบุรีรัมย์ 31000
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.



Certificate No.: C31250348

Page: 3 of 3

Calibration Results: Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	20.14	0.14	0.33
#2	20.14	0.14	0.34
#3	19.96	-0.04	0.38
#4	20.14	0.14	0.35
#5	20.11	0.11	0.33
#6	20.17	0.17	0.34
#7	20.00	0.00	0.37
#8	20.06	0.06	0.35
#9	20.38	0.38	0.33

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
20.0	20.0	20.0	20.14	20.14	19.96	20.14	20.11	20.17	20.00	20.06	20.38	0.38

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
20.0	0.57	0.26	0.89

Note: * Maximum uncertainty of the each position

The End of Certificate

บริษัท ติวแวง เทคโนโลยี จำกัด
DKSH Technology Limited
2533 หมู่ 9 ตำบลบึงเมืองโพธิ์ อำเภอเมือง จังหวัดบุรีรัมย์ 31000
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10-12 Sep 2022



Certificate of Calibration

Equipment: Hot Air Oven
Model: UF 55
Serial No.(or ID): B219.0142 (WW-05-002)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 2

Customer: C.E.M Technology (Thailand) Co., Ltd.
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Certificate No.: C31250347
Issued Date: 10 February 2025
Job No.: WO-00060640
Page: 1 of 4
Ventilation Valve: Closed

Environment Condition: Temperature: 28 °C ± 1.0 °C
Humidity: 61 %RH ± 5.3 %RH
Voltage: 230 VAC ± 1.5 VAC

Calibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
219/43 Moo 12 Petchkasem Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Tiewwong Thaitiang
Calibration Date: 10 February 2025
The Method used: In house method, CAL-WI-16, base on TLAS-G20
Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240018



International or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).
These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

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2533 Muangthani University Building, 10th Floor
10330 Bangkok, Thailand
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

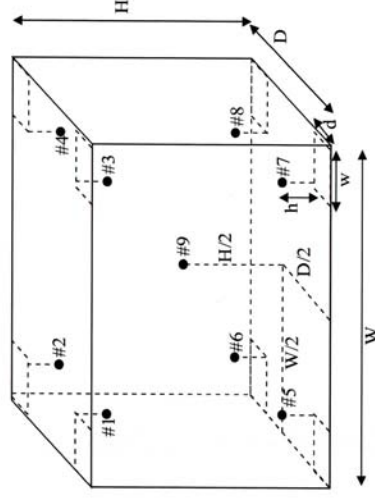
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CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31250347

Page: 2 of 4



Standard Installation Locations

Volume (Calibration Zone)= 21 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)

Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)

Standard Locations (#5, #6, #7, #8): w = 5 (cm) d = 5 (cm) h = 5 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the

measured temperature at the reference location which are observed at same time or at close observation time as

possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference

probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

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CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31250347 Page: 3 of 4

Calibration Results:

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	104.29	0.29	0.40
#2	104.01	0.01	0.40
#3	104.34	0.34	0.40
#4	104.23	0.23	0.39
#5	104.43	0.43	0.40
#6	104.19	0.19	0.40
#7	103.78	-0.22	0.40
#8	104.21	0.21	0.40
#9	104.47	0.47	0.41

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
104.0	104.0	104.0	104.29	104.01	104.34	104.23	104.43	104.19	103.78	104.21	104.47	0.41

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.76	0.18	1.04

Note: * Maximum uncertainty of the each position

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Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31250347 Page: 4 of 4

Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	180.20	0.20	0.43
#2	179.54	-0.46	0.43
#3	180.39	0.39	0.43
#4	180.09	0.09	0.43
#5	180.62	0.62	0.43
#6	179.97	-0.03	0.43
#7	179.53	-0.47	0.48
#8	180.27	0.27	0.43
#9	180.57	0.57	0.43

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
180.0	xxx	180.0	180.20	179.54	180.39	180.09	180.62	179.97	179.53	180.27	180.57	0.48

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	1.26	0.19	1.39

Note: * Maximum uncertainty of the each position

The End of Certificate

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Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule:**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$). Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1$ U). Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined. Customers may define arbitrary multiple of r to have applied as guard band ($w = r$ U).
; PFA – Probability of False Accept



(Mr. Udon Srichaiyap)
Authorized signatory

Without adjustment

Desired Temperature : 104.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	104.29	0.29	0.40	1.0	Pass
#2	104.01	0.01	0.40	1.0	Pass
#3	104.34	0.34	0.40	1.0	Pass
#4	104.23	0.23	0.39	1.0	Pass
#5	104.43	0.43	0.40	1.0	Pass
#6	104.19	0.19	0.40	1.0	Pass
#7	103.78	-0.22	0.40	1.0	Pass
#8	104.21	0.21	0.40	1.0	Pass
#9	104.47	0.47	0.41	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.



Statements of conformity:(Cont.) Without adjustment (Cont.)

Desired Temperature : 180.0°C Tolerances : 2.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

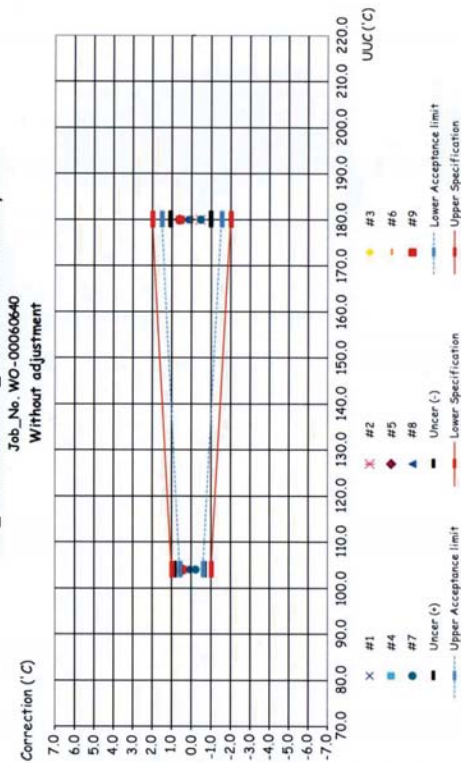
Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	180.20	0.20	0.43	2.0	Pass
#2	179.54	-0.46	0.43	2.0	Pass
#3	180.39	0.39	0.43	2.0	Pass
#4	180.09	0.09	0.43	2.0	Pass
#5	180.62	0.62	0.43	2.0	Pass
#6	179.97	-0.03	0.43	2.0	Pass
#7	179.53	-0.47	0.48	2.0	Pass
#8	180.27	0.27	0.43	2.0	Pass
#9	180.57	0.57	0.43	2.0	Pass

Correction* = Measured Temperature - Desired Temperature

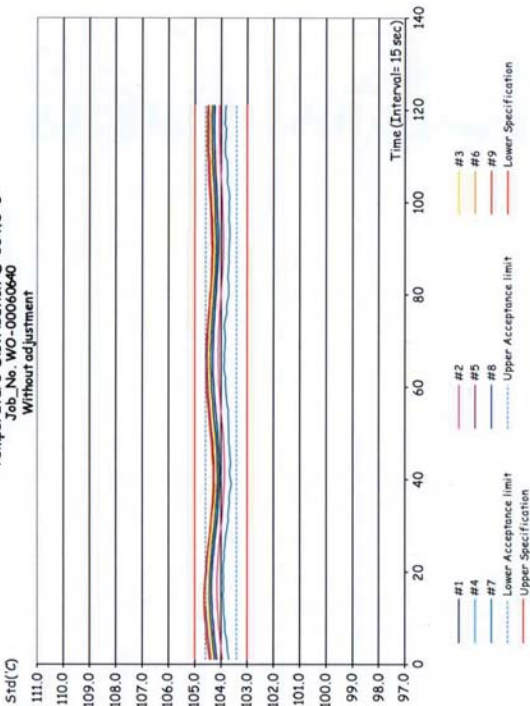
The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use.

The End of Statements of Conformity

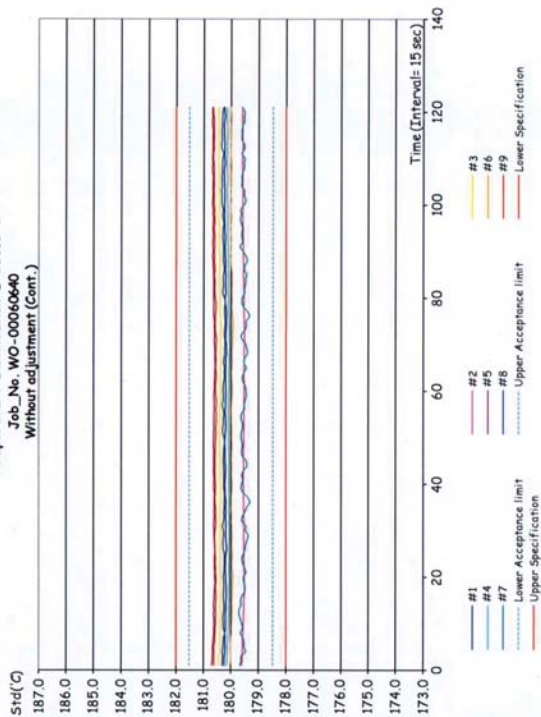
Corr_Distribution & Max_Measurement Uncertainty



Temperature Distribution @ 104.0°C



Temperature Distribution @ 180.0°C





ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00060640

ชนิดเครื่องมือ: Hot Air Oven รุ่น: UF 55

หมายเลขเครื่อง: B219.0142 (WW-05-002)

ตรวจสอบ (รุ่น)		รายการตรวจเช็ค	ตรวจสอบ (สัปดาห์)		หมายเหตุ
10 Feb 2025			10 Feb 2025		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		<i>General</i>			
☒	☐	1. สายไฟ	☒	☐	
☒	☐	2. การทำงาน Main Switch	☒	☐	
☒	☐	3. การทำงาน Selector Key	☒	☐	
☒	☐	4. การแสดงผล Display	☒	☐	
☒	☐	5. การทำงาน ฟัดลม	☒	☐	
☒	☐	6. สวิทช์ Lever of Ventilation valve	☒	☐	
☒	☐	7. สวิทช์ Lever door open / close	☒	☐	
☒	☐	8. สวิทช์ Door seal	☒	☐	
☒	☐	9. การทำงานของระบบ Safety	☒	☐	
☐	☐	10. การทำงานของระบบทำความเย็น	☐	☐	
☐	☐	11. การทำงานของระบบทำความร้อน	☐	☐	
☒	☐	12. สภาพตัวเครื่อง	☒	☐	
☒	☐	13. สภาวะแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ข้อแนะนำ:

Mr. Tweewong Thaitiang
Service Engineer

บริษัท ดีเคเอส อีเซีย แอนด์ เบยอนด์ จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
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Calibratech Co.,Ltd.

71/06-7 Moo 2, Sukhprachasan 3 Rd., Banggood, Pakkred, Northaburi 11120
Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail: calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



NSG-TSI-TS17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 68-400089-3

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : Apera Model : PC 910

Range : N/A °C Resolution : 0.1 °C

Serial No. : PC910X1220811001 ID No. : WW-03-002

Thermistor probe

Model : N/A Sheath Material : Stainless

Diameter : 4.8 mm. Length : 100 mm.

Serial No. : N/A ID No. : WW-03-002

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Permpon Chaupru

Calibration Method :

This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.
The temperature scale used was based on ITS-90

Reference Standard Instruments :

This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No. Cert. No. Due Date

400002 TT-0095-24 01 Jul 2026

Traceability

National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No. Cert. No. Due Date

400033 24F633 21 Feb 2026

Traceability

National Institute of Metrology Thailand (NIMT)

Ap

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

Certificate of Calibration

Certificate No. : 68-400089-3

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
100	25.003	25.2	-0.2	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

-0.003-



Certificate of Calibration

Certificate No. : 68-420017-3

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

pH Meter with electrode

pH meter

Manufacturer : Apera

Model : PC 910

Range : N/A pH

Resolution : 0.01 pH

Serial No. : PC910X1220811001

ID No. : WW-03-002

Electrode

Model : LabSen 211

Serial No. : 2110009/213

ID No. : WW-03-002

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Pernpon Chanpu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert.No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert.No.	Lot No.	Exp. Date	Traceability
4.008	61293328	1027612	15 Sep 2026	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.987	61297593	1027614	15 Sep 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
10.010	61306165	1027613	15 Sep 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by

The Uncertainties are for a confidence probability of approximately 95%

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Certificate No. : 68-420017-3

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading (pH)	Correction (mV)	Uncertainty ($\pm$ mV)
4, 7, 10	177.4800	4	4.00	177	0.59
	0.0000	7	7.00	0	0.58
	-177.4800	10	10.00	-178	0.59

Function :

pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty ($\pm$ pH)
4, 7, 10	4.008	4.00	0.01	0.0097
	6.987	7.00	-0.01	0.011
	10.010	10.01	0.00	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 0.010 -

Certificate No. : 68-430004-2

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co., Ltd.

21943 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Digital Conductivity meter with probe

Manufacturer : Apera Model : PC 910

Serial No. : PC910X1220811001 ID No. : WW-03-002

Electrode

Model : N/A

Serial No. N/A

ID No. : WW-03-002

Environment :

On site calibration was carried out at the Laboratory.

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature (26.0 to 27.0) °C

Relative Humidity (45 to 50) %

Date of Received :

11 February 2025

Date of Calibration :

11 February 2025

Date of Issue :

17 February 2025

Calibrated by :

Permpoon Chanpu

Calibration Method :

In-house method CAL-M4301 direct measurement by conductivity buffer solution

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Buffer Solution

Material	Lot No.	Exp. Date	Traceability
84 μ S/cm	0300	01 June 2027	National Institute of Standards and Technology (NIST), U.S.A., S.R.M
1413 μ S/cm	970986	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
12.88 mS/cm	970987	25 April 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 68-430004-2

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Conductivity measurement

Before Adjustment

Standard	UUC Reading	Correction	Uncertainty (±)	Unit
Conductivity Solution				
84*	81.9	2.1	1.1	µS/cm
1413	1444	-31	9.0	µS/cm
12.88	12.41	0.47	0.082	mS/cm

After Adjustment : at 25.000, 84, 147, 1413 µS/cm 12.880, 80, 111.80 mS/cm

Standard	UUC Reading	Correction	Uncertainty (±)	Unit
Conductivity Solution				
84*	84.0	0.0	1.1	µS/cm
1413	1413	0	9.0	µS/cm
12.88	12.88	0.00	0.082	mS/cm

Remark

UUC : Unit Under Calibration

* This parameter is out of accreditation's scope.

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

Certificate of Calibration

Certificate No. : 68-400089-1

Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A °C Resolution : 0.1 °C

Serial No. : 12260 ID No. : WW-03-001

Thermistor probe

Model : N/A

Diameter : 6.5 mm.

Serial No. : PT1-18812

ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Pernpon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the dry-well calibrator at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No. Cert.No. Due Date Traceability

400002 TT-0095-24 01 Jul 2026 National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No. Cert.No. Due Date Traceability

400033 24E633 21 Feb 2026 National Institute of Metrology Thailand

Approved by

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 68-400089-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
130	25.004	25.1	-0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 0.00 -



Certificate of Calibration

Certificate No. : 68-420017-1

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Onnnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

pH Meter with electrode

pH meter

Manufacturer : Thermo Scientific

Model : VERSA STAR PRO

Range : N/A

Resolution : 0.01 pH

Serial No. : 12260

ID No. : WW-03-001

Electrode

Model : 9156BNWP

Serial No. : VV1-15843

ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) °C

Relative Humidity : (45 to 50) %

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Pernnon Champu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator

and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61293328	1027612	15 Sep 2026	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.987	61297593	1027614	15 Sep 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
10.010	61306165	1027613	15 Sep 2025	CPA Chem Ltd. Accredited to

Approved

The Uncertainties are for a confidence probability of approximately 95%

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Certificate No. : 68-420017-1

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading (pH) (mV)	Correction (mV)	Uncertainty ($\pm$ mV)
4, 7, 10	177.4800	4	4.00 177.4	0.1	0.12
	0.0000	7	7.00 0.0	0.0	0.086
	-177.4800	10	10.00 -177.4	-0.1	0.12

Function :

pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty ($\pm$ pH)
4, 7, 10	4.008	4.01	0.00	0.0097
	6.987	7.00	-0.01	0.011
	10.010	10.01	0.00	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

-oOo-

Certificate No. : 68-400089-1

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd. Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Temperature Indicator with Thermistor Probe

Temperature Indicator

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A $^{\circ}$ C Resolution : 0.1 $^{\circ}$ C

Serial No. : 12260 ID No. : WW-03-001

Thermistor probe

Model : N/A

Diameter : 6.5 mm.

Serial No. : PT1-18812

ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory,

C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (26.0 to 27.0) $^{\circ}$ C

Relative Humidity : (45 to 50) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 11 February 2025

Date of Calibration : 11 February 2025

Date of Issue : 17 February 2025

Calibrated by : Pernnon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the dry-well calibrator at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No. Cert.No. Due Date

400002 TT-0095-24 01 Jul 2026

2. Standard Digital Thermometer

ID No. Cert.No. Due Date

400033 24E633 21 Feb 2026

Traceability

National Institute of Metrology Thailand (NIMT)

Traceability

National Institute of Metrology Thailand

Approved

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.

Certificate No. : 68-400089-1

Result of Calibration : Without Adjustment

UUC Condition As Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
130	25.004	25.1	-0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

-oOb-



THAI CALIBRATION SERVICES CO., LTD.

19/8 Moo 9 Soi Raikang 30 Puttamonthon 5 Rd., Sampran, Nakornpatom 73210
Tel. 0-3439-7682-5 Fax: 0-3439-7687
www.thaicai.com E-mail : sale@thaicalibration.com, lab@thaicalibration.com



NSC-TS161-T18 17028
CALIBRATION 0189

CALIBRATION CERTIFICATE

Certificate No.S2503003S

page 1 of 2

Customer :

C.E.M TECHNOLOGY (THAILAND) CO., LTD.
219/43 Moo 12 Petchkasem Road, Omnoi,
Kraihumbun, Samutsakorn 74130

Equipment :

Non-automatic weighing instrument (Electronic instrument)

Manufacturer :

Sartorius

Model :

BSA224S-CW

Accuracy class :

-

Capacity :

220 g

Resolution :

0.0001 g

Serial No. :

3139614148

ID No. :

CL-01-003

Place of calibration : กรุงเทพมหานคร

Order No. :

68S0877-1

Ambient temperature :

(20.2 ± 5.0) °C

Relative humidity :

(54.5 ± 10.0) %

Received date :

01-Mar-2025

Date of calibration :

01-Mar-2025

Date of issue :

01-Mar-2025

Condition of the balance : Good working conditions

Calibration method

This instrument was calibrated according to the EURAMET Calibration Guide No. 18.

Condition of reference standard weight

Instrument	Nominal value	Serial No.	Certificate No.	Due-date	Density (kg/m ³)
1 Standard weight set	1 mg to 2 kg	15845+15849	M2410001S	5-Oct-2025	7930

Traceability of the reference standard weight

This certificate is traceable to SI unit through Mass Calibration Laboratory Thai Calibration Services Co., Ltd., NSC-ONSC accredited no. Calibration 0189.

Calibrated By :

Sathaporn Rueangpluppla

Approved Signatory

Technician

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except with the prior written approval of the head of TCS calibration laboratory.

TCS-F-138 Issue 01/Rev.01/12 Jun 2023

NO. 42531



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www.thaicom E-mail : sale@thaicalibration.com, lab@thaicalibration.com



CALIBRATION CERTIFICATE

Certificate No.S2503003S

page 2 of 2

The repeatability of indication

Nominal Value (g)	Standard Deviation of reading (g)	Maximum difference between successive reading (g)	n
200	0.00000	0.0000	5

The effect of eccentric application of a load on the indication (test load : 100 g)

Position	Balance Reading (g)
Point 1	100.0000
Point 2	100.0000
Point 3	99.9999
Point 4	99.9998
Point 5	100.0000
Eccentric Value	0.0002



The error of indication

Nominal Value (g)	Value of Reference Standard Weight (g)	Balance Reading (g)	Correction (g)	Uncertainty (±) (g)	k
Unload	0.0000	0.0000	0.0000	0.000082	2.00
1	1.0000	1.0000	0.0000	0.000085	2.00
2	2.0000	2.0000	0.0000	0.000087	2.00
5	5.0000	5.0001	-0.0001	0.000090	2.00
10	10.0000	10.0000	0.0000	0.000094	2.00
20	20.0000	20.0000	0.0000	0.00011	2.00
50	50.0000	50.0000	0.0000	0.00013	2.00
100	100.0000	100.0000	0.0000	0.00019	2.00
120	120.0000	120.0001	-0.0001	0.00024	2.00
150	150.0000	150.0000	0.0000	0.00027	2.00
200	200.0002	200.0000	+0.0002	0.00033	2.00

Remark : Adjustment, Internal weight

Uncertainty of measurement

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor (k), which for a normal distribution corresponds to a coverage probability of approximately 95% (confidence level).

This report will certify of the calibrated equipment only.

--End--

TCS-F-138 Issue 01/Rev.01/12 Jun 2023

NO. 42532



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www.thaicom E-mail : sale@thaicalibration.com, lab@thaicalibration.com



CALIBRATION CERTIFICATE

Certificate No.S2505043S

page 1 of 2

Customer :

C.E.M. TECHNOLOGY (THAILAND) CO., LTD.
219/43 Moo 12, Petchkasem Rd., Omnoi,
Kraihumban, Samutsakorn 74130

Equipment :

Non-automatic weighing instrument (Electronic instrument)

Manufacturer :

Sartorius

Model :

QUINTIX224-IS

Accuracy class :

220000 mg

Capacity :

0.1 mg

Resolution :

0.035009070

Serial No. :

C1-01-002

ID No. :

68S1799-1

Place of calibration :

วัดคลองระบอง

Condition of the balance :

Good working conditions

Order No. :

68S1799-1

Ambient temperature :

(23.9 ± 1.0) °C

Relative humidity :

(38.9 ± 5.0) %

Received date :

30-Apr-2025

Date of calibration :

30-Apr-2025

Date of issue :

03-May-2025

Condition of the balance :

Good working conditions

Calibration method

This instrument was calibrated according to the EURAMET Calibration Guide No. 18.

Condition of reference standard weight

Instrument Nominal value 1 mg to 2 kg

Serial No.

15885+15849

Certificate No.

M2410001S

Due-date

5-Oct-2025

Density (kg/m³)

7950

Traceability of the reference standard weight

This certificate is traceable to SI unit through Mass Calibration Laboratory Thai Calibration Services Co., Ltd., NSC-ONSC accredited no. Calibration 0189.

Calibrated By :

Aekhasak Silart

Approved Signatory

Technician

Calibration

1 Standard weight set

Condition of reference standard weight

Instrument Nominal value 1 mg to 2 kg

Serial No.

15885+15849

Certificate No.

M2410001S

Due-date

5-Oct-2025

Density (kg/m³)

7950

Traceability of the reference standard weight

This certificate is traceable to SI unit through Mass Calibration Laboratory Thai Calibration Services Co., Ltd., NSC-ONSC accredited no. Calibration 0189.

Calibrated By :

Aekhasak Silart

Approved Signatory

Technician

Calibration

1 Standard weight set

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TCS-F-138 Issue 01/Rev.01/12 Jun 2023

NO. 3113



THAI CALIBRATION SERVICES CO., LTD.

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NSC-TISI-TIS 17025
CALIBRATION 0189

CALIBRATION CERTIFICATE

Certificate No.S2505043S

page 2 of 2

The repeatability of indication

Nominal Value (mg)	Standard Deviation of reading (mg)	Maximum difference between successive reading (mg)	n
200000	0.04	0.1	5

The effect of eccentric application of a load on the indication (test load : 100000 mg)

Position	Balance Reading (mg)
Point 1	99999.8
Point 2	99999.8
Point 3	99999.8
Point 4	99999.6
Point 5	99999.6
Eccentric Value	0.2



The error of indication

Nominal Value (mg)	Value of Reference Standard Weight (mg)	Balance Reading (mg)	Correction (mg)	Uncertainty ($\pm$) (mg)	k
Unload	0.0	0.0	0.0	0.14	2.21
100	100.0	100.0	0.0	0.14	2.21
200	200.0	200.1	-0.1	0.14	2.21
500	500.0	500.0	0.0	0.14	2.20
1000	1000.0	1000.0	0.0	0.14	2.20
2000	2000.0	2000.0	0.0	0.14	2.20
5000	5000.0	5000.1	-0.1	0.14	2.18
10000	10000.0	10000.0	0.0	0.14	2.16
20000	20000.0	20000.0	0.0	0.15	2.13
50000	50000.0	50000.0	0.0	0.16	2.08
100000	100000.0	99999.8	+0.2	0.21	2.00
200000	200000.2	199999.7	+0.5	0.34	2.00

Remark : Without adjustment

Uncertainty of measurement

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor (k), which for a normal distribution corresponds to a coverage probability of approximately 95% (confidence level).

This report will certify of the calibrated equipment only.

--End--